

# R-2560

## Wide temperature range, RTV silicone elastomer (red)

### DESCRIPTION

- Two-part, pourable, red RTV silicone
- 100:0.5 Mix Ratio (Base: Curing Agent)
- Based on a dimethyl diphenyl silicone copolymer with a broad temperature range
- Fast cure

### APPLICATION

- For potting, sealing and bonding applications
- For thermal insulating as a firewall sealant or as an ablative coating in missile, rockets, aircraft and launch equipment
- For applications in extreme temperatures
- For applications requiring an operating temperature range of -115°C to 260°C (-175°F to 500°F)

### PROPERTIES

Typical Properties	Average Result	Metric Conv.	Standard	NT-TM
<b>Uncured:</b>				
Appearance	Red	-	-	002
Non-Volatile Content	100%	-	ASTM D2288	004
Viscosity	25,000 cP	25,000 mPas	ASTM D1084, D2196	001
Tack Free Time	1.7 hours		ASTM C679	005
Work Time	1 hour minimum	-	-	008
<b>Cured: 7 days minimum at ambient temperature and humidity</b>				
Specific Gravity	1.41	-	ASTM D792	003
Durometer, Type A	50	-	ASTM D2240	006
Tensile Strength	480 psi	3.3 MPa	ASTM D412	007
Elongation	130 %	-	ASTM D412	007
Lap Shear Strength (primed with SP-120)	275 psi	1.9MPa	ASTM D1002	010

The test data shown for this material is the average value for typical properties. All of these properties may not be tested on a lot to lot basis and cannot be used to draft specifications. Please [contact](#) NuSil® for assistance and recommendations in establishing limits for product specifications.

## INSTRUCTIONS FOR USE

### Mixing

Thoroughly mix just prior to use by adding 0.5% by weight catalyst to base. Work Time may be extended by using as low as 0.1% curing agent.

Caution: R-2560 catalyst may cause skin irritation. In case of eye contact, irrigate with water immediately and seek medical attention. (Standard catalyst is dibutyl tin dilaurate.)

### Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply vacuum, up to 28 inches Hg, to a container rated for use and of volume at least four times that of material being deaerated. Hold vacuum until presence of air is no longer evident.

Note: Some bonding applications may require the use of a primer. [Contact](#) NuSil for information on available primers.

## SPECIFICATIONS

Do not use the typical properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil for assistance and recommendations in establishing limits for product specifications.

## WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC is 6 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil provides a specific written warranty of fitness for a particular use, NuSil's sole warranty is that the product will meet NuSil's then current specification. NuSil specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil expressly disclaims any liability for incidental or consequential damages.

### Packaging

1 Pint Kit (0.458 kg)  
5 Gallon Kit (18.3 kg)

### Warranty

6 Months

## WARNINGS ABOUT PRODUCT SAFETY

NuSil believes, to the best of its knowledge, that the information and data contained herein are accurate and reliable. The user is responsible to determine the material's suitability and safety of use. NuSil cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil makes no warranty concerning fitness for any use or purpose. NuSil has completed no testing to establish safety of use in any medical application.

NuSil has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil for assistance and recommendations when establishing specifications.) When considering the use of NuSil products in a particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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