

# PLY-7665

## Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Date of Revision: 08/29/2024 Date of Issue: 11/06/2013

## SECTION 1: Identification

### 1.1. Product Identifier

Product Form	Substance
Product Name	PLY-7665
Synonyms	Silicone Polymer

### 1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Use of the Substance/Mixture For professional use only.

### 1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology LLC  
1050 Cindy Lane  
Carpinteria, California 93013  
USA  
(805) 684-8780

[productstewardship@avantorsciencesgcc.com](mailto:productstewardship@avantorsciencesgcc.com)

[www.nusil.com](http://www.nusil.com)

### 1.4. Emergency Telephone Number

Emergency Number 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

## SECTION 2: Hazards Identification

### 2.1. Classification of the Substance or Mixture

#### GHS-US Classification

Repr. 2 H361  
Aquatic Chronic 3 H412

Full text of hazard classes and H-statements: see section 16

### 2.2. Label Elements

#### GHS-US Labeling

Hazard Pictograms (GHS-US)



GHS08

Signal Word (GHS-US)

Warning

Hazard Statements (GHS-US)

H361 - Suspected of damaging fertility or the unborn child  
H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements (GHS-US)

P201 - Obtain special instructions before use.  
P202 - Do not handle until all safety precautions have been read and understood.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves, protective clothing, and eye protection.  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P405 - Store locked up.  
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

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### 2.3. Other Hazards

Other Hazards Not Contributing to the Classification Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

### 2.4. Unknown Acute Toxicity (GHS-US)

No data available

## SECTION 3: Composition/Information On Ingredients

### 3.1. Substances

Name	Product Identifier	%	GHS-US Classification
Siloxanes and Silicones, di-Me, di-Ph, vinyl group-terminated	(CAS No) 68951-96-2	> 99	Not classified
Octamethylcyclotetrasiloxane	(CAS-No.) 556-67-2	< 0.25	Flam. Liq. 3, H226 Repr. 2, H361 Aquatic Chronic 1, H410

Full text of H-phrases: see section 16

### 3.2. Mixture

Not applicable

## SECTION 4: First Aid Measures

### 4.1. Description of First-aid Measures

First-aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-aid Measures After Skin Contact	Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.
First-aid Measures After Eye Contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-aid Measures After Ingestion	Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries	Suspected of damaging fertility or the unborn child.
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	Suspected of damaging fertility or the unborn child.

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### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## SECTION 5: Fire-Fighting Measures

### 5.1. Extinguishing Media

Suitable Extinguishing Media : Water spray, dry chemical, foam, carbon dioxide.

Unsuitable Extinguishing Media : Do not use a heavy water stream. Use of heavy stream of water may spread fire.

### 5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard Not considered flammable but may burn at high temperatures.

Explosion Hazard Product is not explosive.

Reactivity Hazardous reactions will not occur under normal conditions.

### 5.3. Advice for Firefighters

Precautionary Measures Fire Exercise caution when fighting any chemical fire.

Firefighting Instructions Use water spray or fog for cooling exposed containers.

Protection During Firefighting Do not enter fire area without proper protective equipment, including respiratory protection.

## SECTION 6: Accidental Release Measures

### 6.1. Personal Precautions, Protective Equipment And Emergency Procedures

General Measures Do not get in eyes, on skin, or on clothing. Do not breathe vapor, mist or spray.

#### 6.1.1. For Non-Emergency Personnel

Protective Equipment Use appropriate personal protective equipment (PPE).

Emergency Procedures Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective Equipment Equip cleanup crew with proper protection.

Emergency Procedures Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and Materials for Containment and Cleaning Up

For Containment Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

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### SECTION 7: Handling And Storage

#### 7.1. Precautions for Safe Handling

Precautions for Safe Handling Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Do NOT breathe (vapor, mist, spray).

Hygiene Measures Handle in accordance with good industrial hygiene and safety procedures.

#### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures Comply with applicable regulations.

Storage Conditions Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials Strong acids, strong bases, strong oxidizers.

#### 7.3. Specific End Use(s)

For professional use only.

### SECTION 8: Exposure Controls/Personal Protection

#### 8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

Octamethylcyclotetrasiloxane (556-67-2)		
USA AIHA	WEEL TWA	10 ppm

#### 8.2. Exposure Controls

Appropriate Engineering Controls Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



Materials For Protective Clothing Chemically resistant materials and fabrics.

Hand Protection Wear protective gloves.

Eye And Face Protection Chemical safety goggles.

Skin And Body Protection Wear suitable protective clothing.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information When using, do not eat, drink or smoke.

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### SECTION 9: Physical and Chemical Properties

#### 9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Appearance	Colorless
Odor	Odorless
Odor Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (275 °F)
Auto-ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	Not applicable
Vapor Pressure	No data available
Relative Vapor Density at 20 °C	No data available
Relative Density	~ 1
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity	No data available

#### 9.2. Other Information

No additional information available

### SECTION 10: Stability and Reactivity

#### 10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

#### 10.2. Chemical Stability

Stable under recommended handling and storage conditions (see section 7).

#### 10.3. Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

#### 10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

#### 10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers.

#### 10.6. Hazardous Decomposition Products

Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

### SECTION 11: Toxicological Information

#### 11.1. Information on Toxicological Effects

Acute Toxicity : Not classified

**Octamethylcyclotetrasiloxane (556-67-2)**

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LD50 Oral Rat	> 4800 mg/kg (No mortality)
LD50 Dermal Rat	> 2375 mg/kg
LD50 Dermal Rabbit	> 2.5 ml/kg (No mortality)
LC50 Inhalation Rat	36 mg/l/4h
Skin Corrosion/Irritation	Not classified
Serious Eye Damage/Irritation	Not classified
Respiratory or Skin Sensitization	Not classified
Germ Cell Mutagenicity	Not classified
Carcinogenicity	Not classified
Reproductive Toxicity	: Suspected of damaging fertility or the unborn child.
Specific Target Organ Toxicity (Single Exposure)	: Not classified
Specific Target Organ Toxicity (Repeated Exposure)	: Not classified
Aspiration Hazard	Not classified
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	Suspected of damaging fertility or the unborn child.

## SECTION 12: Ecological Information

### 12.1. Toxicity

Ecology - General Harmful to aquatic life with long lasting effects.

<b>Octamethylcyclotetrasiloxane (556-67-2)</b>	
LC50 Fish	> 22 µg/l
NOEC Chronic Fish	0.0044 mg/l

### 12.2. Persistence and Degradability

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Persistence and Degradability	May cause long-term adverse effects in the environment.

### 12.3. Bioaccumulative Potential

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Bioaccumulative Potential	Not established.
<b>Octamethylcyclotetrasiloxane (556-67-2)</b>	
BCF Fish 1	12400
Log Pow	5.1

### 12.4. Mobility In Soil

No additional information available

### 12.5. Other Adverse Effects

Other Information Avoid release to the environment.

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### SECTION 13: Disposal Considerations

#### 13.1. Waste Treatment Methods

Waste Disposal Recommendations	Dispose of contents/container in accordance with local, regional, national, and international regulations.
Additional Information	Container may remain hazardous when empty. Continue to observe all precautions.
Ecology - Waste Materials	Avoid release to the environment.

### SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

- 14.1. In Accordance with DOT** Not regulated for transport
- 14.2. In Accordance with IMDG** Not regulated for transport
- 14.3. In Accordance with IATA** Not regulated for transport

### SECTION 15: Regulatory Information

#### 15.1. US Federal Regulations

All components in this mixture are listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, have been exempted, or are not disclosed due to CBI requirements or disclosure rules according to the relevant regulation.

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SARA Section 311/312 Hazard Classes	Health hazard - Reproductive toxicity

#### 15.2. US State Regulations

<b>Octamethylcyclotetrasiloxane (556-67-2)</b>
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
U.S. - Maine - Chemicals of Concern
U.S. - Oregon - Priority Persistent Pollutant - Tier I - Persistent Pollutants
U.S. - Minnesota - Chemicals of High Concern
U.S. - Minnesota - Chemicals of High Concern - Persistent Bioaccumulative Toxins
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups

### SECTION 16: Other Information, Including Date of Preparation or Last Revision

Date of Preparation or Latest Revision	08/29/2024
Other Information	This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3

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Flam. Liq. 3	Flammable liquids Category 3
Repr. 2	Reproductive toxicity Category 2
H226	Flammable liquid and vapor
H361	Suspected of damaging fertility or the unborn child
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

NFPA Health Hazard

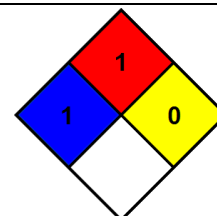
1 - Materials that, under emergency conditions, can cause significant irritation.

NFPA Fire Hazard

1 - Materials that must be preheated before ignition can occur.

NFPA Reactivity Hazard

0 - Material that in themselves are normally stable, even under fire conditions.



HMIS III Rating  
Health

1 Slight Hazard - Irritation or minor reversible injury possible  
\* Chronic - Chronic (long-term) health effects may result from repeated overexposure

Flammability  
Physical

1 Slight Hazard  
0 Minimal Hazard

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