

# MED11-6604

## RTV Silicone dispersion

### DESCRIPTION

- A one-part, RTV silicone dispersion
- Cures at room temperature upon exposure to atmospheric moisture
- Cures at ambient room temperature and adheres to various substrates

### APPLICATION

- Suitable for dip casting of thin elastomeric films
- For use as an adhesive for bonding and sealing silicone together
- Low viscosity makes dispersions ideal for use as sprayable coatings
- For adhesion to metal and other substrates and excellent lubricity for cutting edges
- Designed for dipping or wiping

NuSil™ MED11-6604 shall not be considered for use in human implantation for a period of greater than 29 days.

### PROPERTIES

Typical Properties	Average Result	Standard	NT-TM
<b>Uncured:</b>			
Appearance	Translucent	ASTM D2090	002
Non-Volatile Content	50%	ASTM D2288	004
Viscosity	250 cP (250 mPas)	ASTM D1084, D2196	001
<b>Cured: 24 hours at ambient temperature and humidity</b>			
Specific Gravity	0.99	ASTM D792	003
Durometer, Type A	15	ASTM D2240	006
Tensile Strength	75 psi (0.5 MPa)	ASTM D412	007
Elongation	375%	ASTM D412	007
Tear Strength	15 ppi (2.6 kN/m)	ASTM D624	009
Tissue Culture (Cytotoxicity Testing)	Pass	USP <87> ISO 10993-5	061

Typical Properties	Average Result	Standard	NT-TM
Elemental Analysis of Trace Metals	Pass	ASTM E305	131

The above properties are tested on a lot-to-lot basis. Do not use as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## INSTRUCTIONS FOR USE

### Mixing

Thoroughly stir material to ensure homogeneity. Exercise care to prevent solvent loss during deairing. Accomplish additional dilution for thin film applications by adding appropriate solvent. Mixer design/size/type, blade/propeller type, shear/RPM levels, and heat generated during mixing, are important parameters and should be addressed in order to have an adequately mixed dispersion.

Warning: Consult the MSDS for MED11-6604 prior to use, as its solvent carrier is hazardous.

### Coating & Use

Dispersions are more commonly used in dip molding processes, but can also be sprayed or cast. Make sure to apply under a fume hood or in a well ventilated environment. Care should be taken before placing coated mandrels or parts in oven due to the presence of solvent. Reference cure schedule for devolatilization times. For further information, please see NuSil's A Guide to Silicone Dispersions – Strategies for Processing and Troubleshooting. .

Note: Some bonding applications may require the use of a primer. NuSil Technology's MED-160 is recommended. For more information on primer selection, visit [www.nusil.com](http://www.nusil.com) and review Choosing a Silicone Primer/Adhesive System.

### Storage

Most dispersions are stored prior to application. It is important to note that NuSil recommends keeping the dispersion in its original container when possible, tightly sealed and stored below 40° C. Care should be taken to prevent solvent evaporation and contamination during long or short term storage.

## FDA MASTER FILE

A Master File for MED11-6604 has been filed with the U.S. Food and Drug Administration. Customers interested in authorization to reference the Master File must [contact](#) NuSil Technology.

### Packaging

8 Ounces (227 g)  
1 Pint (390 g)  
1 Gallon (3.12 kg)

### Warranty

12 Months

## REACH COMPLIANCE

Please [contact](#) NuSil Technology's Regulatory Compliance department with any questions or for further assistance.

## SPECIFICATIONS

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

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NuSil Technology believes, to the best of its knowledge, that the information and data contained herein are accurate and reliable. The user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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