

# EPM-2411-2

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date: 18/12/2020

Date of issue: 12/12/2013

Version: 3.0

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product form : Mixture  
Product Name : EPM-2411-2  
Synonyms : Silicone Elastomer

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Use of the substance/mixture : For professional use only.

#### 1.2.2. Uses advised against

No additional information available

### 1.3. Details of the supplier of the safety data sheet

NuSil Technology Europe  
1198 Avenue Maurice Donat  
Le Natura Bt. 2  
06250 Mougins  
France  
+33 4 92 96 93 31  
[ehs@nusil.com](mailto:ehs@nusil.com)  
[www.nusil.com](http://www.nusil.com)

### 1.4. Emergency telephone number

Emergency number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)  
+(44)-870-8200418  
+(353)-19014670

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

Classification According to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

### 2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements : EUH210 - Safety data sheet available on request.

### 2.3. Other Hazards

Other hazards not contributing to the classification : Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

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## 3.2. Mixture

Name	Product identifier	%	Classification According to Regulation (EC) No. 1272/2008 [CLP]
Quartz*	(CAS No) 14808-60-7 (EC no) 238-878-4	10 - 20	Carc. 1A, H350 STOT SE 3, H335 STOT RE 1, H372
Siloxanes and Silicones, dimethyl, methyl hydrogen	(CAS No) 68037-59-2	< 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335
Cyclohexanol, 1-ethynyl-	(CAS No) 78-27-3 (EC no) 201-100-9	< 1	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Skin Irrit. 2, H315 Eye Irrit. 2, H319

\*Finely divided Quartz dust has caused cancer and lung disease in workers that inhale it over an extended period of time. Since this product is in a liquid form, the Quartz dust is not able to become airborne and cannot be inhaled. Thus, the hazards usually associated with Quartz dust are not applicable to this product.

Full text of H-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
- First-aid measures after inhalation : When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
- First-aid measures after skin contact : Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists.
- First-aid measures after eye contact : Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.
- First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.
- Symptoms/effects after inhalation : Prolonged exposure may cause irritation.
- Symptoms/effects after skin contact : Prolonged exposure may cause skin irritation.
- Symptoms/effects after eye contact : May cause slight irritation to eyes.
- Symptoms/effects after ingestion : Ingestion may cause adverse effects.
- Chronic symptoms : None expected under normal conditions of use.

### 4.3. Indication of any immediate medical attention and special treatment needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

- Suitable extinguishing media : Water spray, fog, carbon dioxide (CO<sub>2</sub>), alcohol-resistant foam, or dry chemical.

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Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire.

#### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Not considered flammable but may burn at high temperatures.  
Explosion hazard : Product is not explosive.  
Reactivity : Hazardous reactions will not occur under normal conditions.

#### 5.3. Advice for firefighters

Precautionary measures fire : Exercise caution when fighting any chemical fire.  
Firefighting instructions : Use water spray or fog for cooling exposed containers.  
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapour, mist, spray).

#### 6.1.1. For non-emergency personnel

Protective equipment : Use appropriate personal protective equipment (PPE).  
Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.  
Emergency procedures : Ventilate area. Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.  
Methods for cleaning up : Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

### 6.4. Reference to other sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing vapours, mist, spray.  
Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.  
Storage conditions : Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.  
Incompatible materials : Strong acids, strong bases, strong oxidizers.

### 7.3. Specific end use(s)

For extrusion, transfer and compression molding and calendaring. For professional use only.

## SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

Quartz (14808-60-7)		
Austria	MAK (mg/m <sup>3</sup> )	0,15 mg/m <sup>3</sup> (yearly average, valid till 12/31/2013-alveolar dust, respirable fraction)
Belgium	Limit value (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (alveolar dust)
Bulgaria	OEL TWA (mg/m <sup>3</sup> )	0,07 mg/m <sup>3</sup> (respirable fraction)
Croatia	GVI (granična vrijednost izloženosti) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> 0,1 mg/m <sup>3</sup> (regulated under Quartz sand-respirable dust)
France	VME (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (restrictive limit-alveolar fraction)
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0,025 mg/m <sup>3</sup> (respirable fraction)
Spain	VLA-ED (mg/m <sup>3</sup> )	0,05 mg/m <sup>3</sup> (reclassified IARC group 2A to group 1-respirable fraction)
Switzerland	VME (mg/m <sup>3</sup> )	0,15 mg/m <sup>3</sup> (respirable dust)
Switzerland	OEL chemical category (CH)	Category C1 carcinogen
Netherlands	Grenswaarde TGG 8H (mg/m <sup>3</sup> )	0,075 mg/m <sup>3</sup> (respirable dust)
United Kingdom	WEL TWA (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (respirable)
United Kingdom	WEL STEL (mg/m <sup>3</sup> )	0,3 mg/m <sup>3</sup> (calculated-respirable)
Czech Republic	Expoziční limity (PEL) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (dust)
Denmark	Grænseværdie (langvarig) (mg/m <sup>3</sup> )	0,3 mg/m <sup>3</sup> (total) 0,1 mg/m <sup>3</sup> (respirable)
Estonia	OEL TWA (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (respirable dust)
Finland	HTP-arvo (8h) (mg/m <sup>3</sup> )	0,05 mg/m <sup>3</sup> (respirable)
Hungary	AK-érték	0,15 mg/m <sup>3</sup> (respirable)
Ireland	OEL (8 hours ref) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (respirable dust)
Ireland	OEL (15 min ref) (mg/m <sup>3</sup> )	0,3 mg/m <sup>3</sup> (calculated-respirable dust)
Lithuania	IPRV (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (Silicon dioxide variation-respirable fraction)
Norway	Grenseverdier (AN) (mg/m <sup>3</sup> )	0,3 mg/m <sup>3</sup> (Dust containing .alpha.-Quartz, Cristobalite and/or Tridymite is evaluated by summation formula-total dust) 0,1 mg/m <sup>3</sup> (Dust containing .alpha.-Quartz, Cristobalite and/or Tridymite is evaluated by summation formula-respirable dust)
Norway	Grenseverdier (Korttidsverdi) (mg/m <sup>3</sup> )	0,3 mg/m <sup>3</sup> (Dust containing .alpha.-Quartz, Cristobalite and/or Tridymite is evaluated by summation formula-total dust) 0,1 mg/m <sup>3</sup> (Dust containing .alpha.-Quartz, Cristobalite and/or Tridymite is evaluated by summation formula-respirable dust)
Norway	OEL chemical category (NO)	Carcinogen
Poland	NDS (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (>50% free crystalline silica-inhalable fraction) 0,3 mg/m <sup>3</sup> (>50% free crystalline silica-respirable fraction) 4,0 mg/m <sup>3</sup> (2% to 50% free crystalline silica-inhalable fraction) 1,0 mg/m <sup>3</sup> (2% to 50% free crystalline silica-respirable fraction)
Romania	OEL TWA (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (respirable fraction, dust)


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Quartz (14808-60-7)		
Slovakia	NPHV (priemerná) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (in Cristobalite or Tridymite-total aerosol)
Slovenia	OEL TWA (mg/m <sup>3</sup> )	0,15 mg/m <sup>3</sup> (respirable fraction)
Sweden	nivågränsvärde (NVG) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (respirable dust)
Sweden	OEL chemical category (SE)	Carcinogen
Portugal	OEL TWA (mg/m <sup>3</sup> )	0,025 mg/m <sup>3</sup> (respirable fraction)
Portugal	OEL chemical category (PT)	A2 - Suspected Human Carcinogen

### 8.2. Exposure controls

- Appropriate engineering controls : Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.
- Personal protective equipment : Gloves. Protective clothing. Protective goggles.
- 
- Materials for protective clothing : Chemically resistant materials and fabrics.
- Hand protection : Wear protective gloves.
- Eye protection : Chemical safety goggles.
- Skin and body protection : Wear suitable protective clothing.
- Respiratory protection : If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.
- Other information : When using, do not eat, drink or smoke.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Colour : Black
- Odour : Odourless.
- Odour threshold : No data available
- pH : No data available
- Relative evaporation rate (butylacetate=1) : No data available
- Melting point : No data available
- Freezing point : No data available
- Boiling point : No data available
- Flash point : > 135 °C (> 275 °F)
- Auto-ignition temperature : No data available
- Decomposition temperature : No data available
- Flammability (solid, gas) : Not applicable
- Vapour pressure : No data available
- Relative vapour density at 20 °C : No data available
- Relative Density : > 1 (water=1)
- Solubility : No data available
- Partition coefficient: n-octanol/water : No data available
- Viscosity, kinematic : No data available
- Viscosity, dynamic : No data available
- Explosive properties : No data available
- Oxidising properties : No data available

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Explosive limits : No data available

#### 9.2. Other information

VOC content : < 1%

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

### 10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

### 10.5. Incompatible materials

Strong acids, strong bases, strong oxidizers.

### 10.6. Hazardous decomposition products

Carbon oxides (CO, CO<sub>2</sub>). Silicon oxides. Will decompose above 150 °C (>300° F) releasing formaldehyde vapours. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

<b>Quartz (14808-60-7)</b>	
LD50 oral rat	> 5000 mg/kg
LD50 dermal rat	> 5000 mg/kg
<b>Cyclohexanol, 1-ethynyl- (78-27-3)</b>	
LD50 oral rat	600 mg/kg
LD50 dermal rabbit	680 mg/kg

Skin corrosion/irritation : Not classified  
Serious eye damage/irritation : Not classified  
Respiratory or skin sensitisation : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified  
Reproductive toxicity : Not classified  
STOT-single exposure : Not classified  
STOT-repeated exposure : Not classified  
Aspiration hazard : Not classified  
Potential adverse human health effects and symptoms : Based on available data, the classification criteria are not met.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Not classified.

<b>Cyclohexanol, 1-ethynyl- (78-27-3)</b>	
LC50 fish 1	215 mg/l (Exposure time: 96 h - Species: Leuciscus idus)
EC50 Daphnia 1	142,54 mg/l (Exposure time: 48 h - Species: Daphnia magna)
ErC50 (algae)	>= 399,45 mg/l (Exposure time: 72 h)

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#### 12.2. Persistence and degradability

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Persistence and degradability	Not established.

#### 12.3. Bioaccumulative potential

EPM-2411-2	
Bioaccumulative potential	Not established.

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Results of PBT and vPvB assessment

No additional information available

#### 12.6. Other adverse effects

Other information : Avoid release to the environment.

## SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product/Packaging disposal : Dispose of contents/container in accordance with local, regional, recommendations national, and international regulations.  
Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number</b>				
Not regulated for transport				
<b>14.2. UN proper shipping name</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.3. Transport hazard class(es)</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>				
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No	Dangerous for the environment : No

#### 14.6. Special precautions for user

No additional information available

#### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

VOC content : < 1%

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
1	Identification of the Substance/mixture and of the Company/Undertaking	Modified	18/12/2020

Date of Preparation or Latest Revision : 18/12/2020

Revision

Data sources : Information and data obtained and used in the authoring of this safety data sheet could come from database subscriptions, official government regulatory body websites, product/ingredient manufacturer or supplier specific information, and/or resources that include substance specific data and classifications according to GHS or their subsequent adoption of GHS.

Other information : According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
EUH210	Safety data sheet available on request.

## Abbreviations and Acronyms

ACGIH – American Conference of Governmental Industrial Hygienists  
 ADN – European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways  
 ADR – European Agreement Concerning the International Carriage of Dangerous Goods by Road  
 ATE - Acute Toxicity Estimate  
 BCF - Bioconcentration Factor  
 BEI - Biological Exposure Indices (BEI)  
 BOD – Biochemical Oxygen Demand  
 CAS No. - Chemical Abstracts Service Number  
 CLP – Classification, Labeling and Packaging Regulation (EC) No 1272/2008  
 COD – Chemical Oxygen Demand  
 EC – European Community  
 EC50 - Median Effective Concentration  
 EEC – European Economic Community  
 EINECS – European Inventory of Existing Commercial Chemical

MARPOL - International Convention for the Prevention of Pollution  
 NDS - Najwyższe Dopuszczalne Steżenie  
 NDSCh - Najwyższe Dopuszczalne Steżenie Chwilowe  
 NDSP - Najwyższe Dopuszczalne Steżenie Pulapowe  
 NOAEL - No-Observed Adverse Effect Level  
 NOEC - No-Observed Effect Concentration  
 NRD - Nevirsytinas Ribinis Dydis  
 NTP – National Toxicology Program  
 OEL - Occupational Exposure Limits  
 PBT - Persistent, Bioaccumulative and Toxic  
 PEL - Permissible Exposure Limit  
 pH – Potential Hydrogen  
 REACH – Registration, Evaluation, Authorisation, and Restriction of Chemicals  
 RID – Regulations Concerning the International Carriage of Dangerous Goods by Rail  
 SADT - Self Accelerating Decomposition Temperature



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### Substances

EmS-No. (Fire) - IMDG Emergency Schedule Fire  
EmS-No. (Spillage) - IMDG Emergency Schedule Spillage  
EU – European Union  
ErC50 - EC50 in Terms of Reduction Growth Rate  
GHS – Globally Harmonized System of Classification and Labeling of Chemicals  
IARC - International Agency for Research on Cancer  
IATA - International Air Transport Association  
IBC Code - International Bulk Chemical Code  
IMDG - International Maritime Dangerous Goods  
IPRV - Ilgalaikio Poveikio Ribinis Dydis  
IOELV – Indicative Occupational Exposure Limit Value  
LC50 - Median Lethal Concentration  
LD50 - Median Lethal Dose  
LOAEL - Lowest Observed Adverse Effect Level  
LOEC - Lowest-Observed-Effect Concentration  
Log Koc - Soil Organic Carbon-water Partitioning Coefficient  
Log Kow - Octanol/water Partition Coefficient  
Log Pow - Ratio of the equilibrium concentration (C) of a dissolved substance in a two-phase system consisting of two largely immiscible solvents, in this case octanol and water  
MAK – Maximum Workplace Concentration/Maximum Permissible Concentration

SDS - Safety Data Sheet  
STEL - Short Term Exposure Limit  
TA-Luft - Technische Anleitung zur Reinhaltung der Luft  
TEL TRK – Technical Guidance Concentrations  
ThOD – Theoretical Oxygen Demand  
TLM - Median Tolerance Limit  
TLV - Threshold Limit Value  
TPRD - Trumpalaikio Poveikio Ribinis Dydis  
TRGS 510 - Technische Regel für Gefahrstoffe 510 - Lagerung von Gefahrstoffen in ortsbeweglichen Behältern  
TRGS 552 – Technische Regeln für Gefahrstoffe - N-Nitrosamine  
TRGS 900 - Technische Regel für Gefahrstoffe 900 – Arbeitsplatzgrenzwerte  
TRGS 903 - Technische Regel für Gefahrstoffe 903 - Biologische Grenzwerte  
TSCA - Toxic Substances Control Act  
TWA - Time Weighted Average  
VOC – Volatile Organic Compounds  
VLA-EC - Valor Límite Ambiental Exposición de Corta Duración  
VLA-ED - Valor Límite Ambiental Exposición Diaria  
VLE – Valeur Limite D'exposition  
VME – Valeur Limite De Moyenne Exposition  
vPvB - Very Persistent and Very Bioaccumulative  
WEL – Workplace Exposure Limit  
WGK - Wassergefährdungsklasse

NuSil EU GHS SDS

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